

Date: Tuesday, 12/5/2006 8:19:30 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : RUBBER SPACER
Job Number : 29810	
Estimate Number : 11866	
P.O. Number : <i>N/A</i>	Part Number : D23973
This Issue : 12/5/2006 S.O. No. : <i>N/A</i>	Drawing Number : D2397 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : 29446	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 12/23/2006 Qty: 20 Um: Each
Checked & Approved By : <i>[Signature] 06/12/05</i>	
Comment : Est. A98.12.15 New Issue DM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	D2397	Cushion
-----	-------	---------



Comment: Qty.: 0.0416 sf(s)/Unit Total : 0.8320 sf(s)

D2397 1/16" NEOPRENE BATCH: *M16919*

MF 06-12-20

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200

MF 06-12-20

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

NOV 12/20 (20)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *542*

DEC 12/21 (20)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

NOV 12/22 (20)

Job Completion



NOV 12/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 02/12/22
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



RELEASED
98.12.14 AE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
BW	<i>[Signature]</i>	DRAWING NO.	REV. C	
CHECKED <i>AE</i>	APPROVED <i>[Signature]</i>	D2397	SHEET 1 OF 1	
DATE 98.12.03	TITLE RUBBER CUSHION	SCALE 2:3		
A	95.03.22	NEW ISSUE		
B	96.02.16	ADDED D2397-3		
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5		

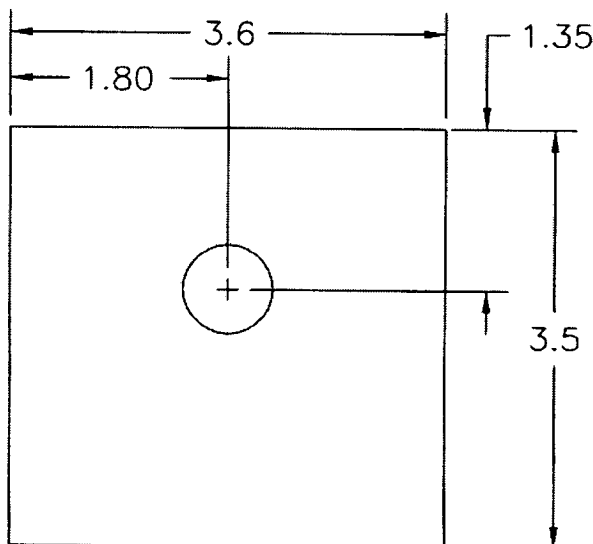
~~SUPERSEDED BY~~

UNDER REVIEW

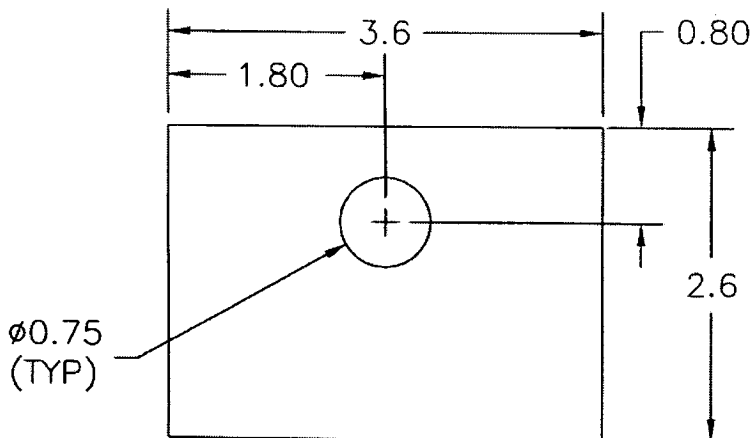
0163.15 *AP*

DESIGN OK, BUT CHECK
WITH QS BEFORE
MANUFACTURE

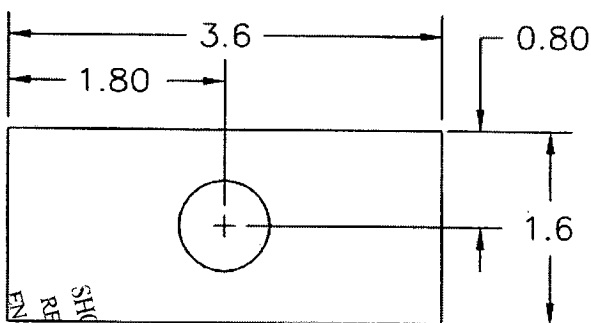
AP 01.11.04



D2397-5
CUT USING DT8198



D2397-1
CUT USING DT8199



D2397-3
CUT USING DT8199

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. *24870*